US PTO Cust. No. 25280 Case No. 5002A

CLAIMS

What is Claimed is:

1. A method for producing a range-dyed treated fabric article comprising the steps of

- a) providing a fabric in its greige state, wherein said fabric has a first face and a second face, wherein each face has surface fibers located therein;
- b) immobilizing at least a portion of said surface fibers of said greige fabric in a coating matrix;
- c) treating said fabric of step "b" by a process selected from the group consisting of sanding, abrading, sueding, and any combination thereof;
 - d) subsequently removing said coating matrix from said treated fabric; and
 - e) range-dyeing at least a portion of said fabric;

wherein said mechanically finished face exhibits a directionality measurement in appearance and under a light source selected from the group consisting of incandescent light, fluorescent light, and simulated sunlight, of at most 1.75 as measured at both 20° and 45° detection angles in relation to a gloss angle.

- 2. The method of Claim 1 wherein said fabric is comprised of yarns selected from the group consisting of natural fibers, synthetic fibers, and any blends thereof.
- 3. The method of Claim 2 wherein said fabric is comprised of a blend of natural and synthetic fibers.

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4. The method of Claim 3 wherein said fabric is comprised of a blend of cotton and polyester fibers.

- 5. The method of Claim 1 wherein said range-dyeing step is a thermosol process.
- 6. The method of Claim 2 wherein said range-dyeing step is a thermosol process.
- 7. The method of Claim 3 wherein said range-dyeing step is a thermosol process.
- 8. The method of Claim 4 wherein said range-dyeing step is a thermosol process.